

MILD STEEL INGOTS/ BILLETS

Quality specifications	
Size and weight	3 ½ inch * 4 ½ inch Length: Minimum 48 ” Weight: Minimum 90 kgs
Chemical composition	Carbon content – 0.3% max
	Manganese – 0.4% min
	Sulphur – upto 0.06% max
	Phosphorous – upto 0.09% max
	Copper: Below 0.35%
	Sulphur + Phosphorus: Upto 0.14% max
Physical condition	Ingots should be physically sound and free of harmful refractoriness. Ingots for delivery should bear the heat (batch) number. Surface of Ingots should be reasonably plain. Ingots should be without harmful and appreciable hollowness, piping and rising.

Note: The above specifications are subject to change and may vary on contract month basis. Members and their respective constituents are advised to refer the respective applicable circulars issued by the Exchange from time to time